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SOURCE Stanki 1 Instrument, No 2, 1953.

SOVIET 1S40-1S43 AUTOMATIC TRANSFER MACHINE LINE

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The automatic transfer machine line, Model 1S40,a,b-1S43, is intended for milling cylinder heads for the DT-54 tractor. It consists of seven machine tools with 22 spindles. The line is equipped with 21 electric motors having a total power of 106.15 kilowatts. It will be attended by four workers in two shifts. The line is 38.06 meters long.

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